



**DRILL ROD** 



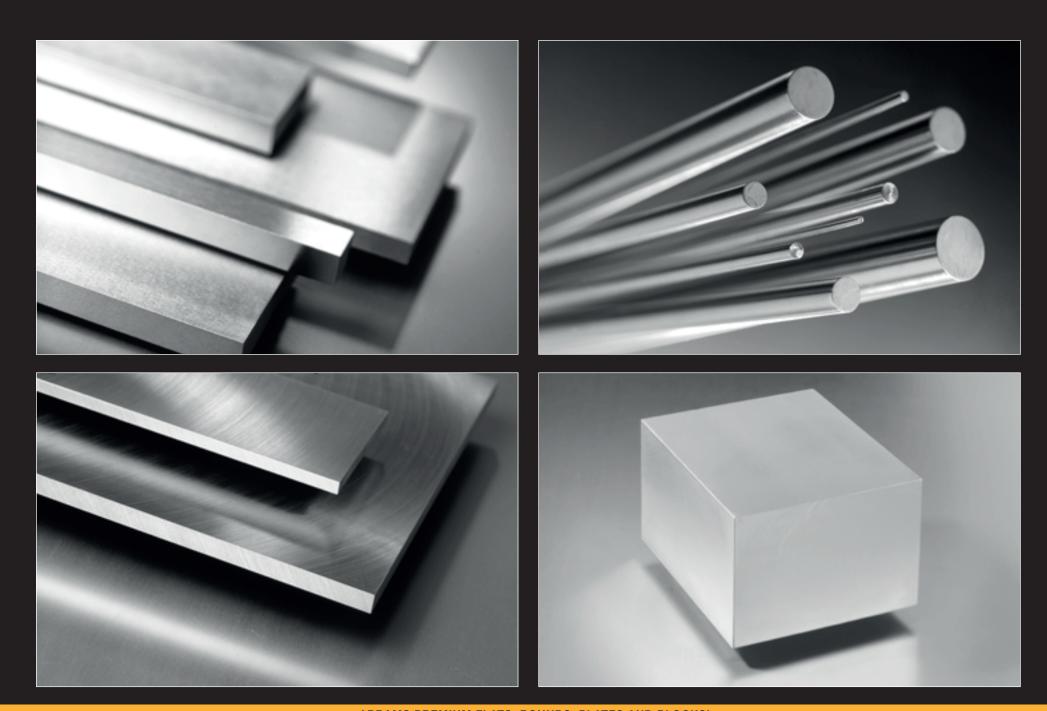




PRECISION GROUND FLAT STOCK, reg, O/S **\$MART FLAT STOCK** HARD FLAT **EDM BLOCK HARDENED** 

**COLD FINISHED ROUNDS DECARB FREE ROUNDS** 

THE PO	THE POWER OF VERSATILITY!													
A2	L6					420								
A8 mod./ Chipper	01	Toolox 33	420 ESR			420 mod.								
D2	P20	Toolox 44	420 LC		303	420RM								
H10	P20 PH	W1	420FM		304	430F								
H13	P20+Ni	1018/A36	5120		314	431	4140 / 4142							
H13 ESR	S1	1045	52100/ L1	HSS M2	316L / 316	440B	4140 PH / 4142 PH							
L3	S7	2990 mod.	6F7 ESR	HSS PM M4 HC	316Ti	440C	5115							



ABRAMS PREMIUM FLATS, ROUNDS, PLATES AND BLOCKS!

#### BECOME BETTER THAN YOUR COMPETITION

### **WIN WITH ABRAMS PREMIUM STEEL**

- + 44 steel grades
- + More than 53,000 items
- + As Flats and Rounds
- + In Imperial and Metric Sizes
- + NO minimum order value
- + NO minimum order quantity
- + Specials on request
- + Same day shipping (subject to availability)
- + From our Production Site / Warehouse in Illinois, U.S.A.
- = Sum of your competitive advantages!



#### PRODUCTION + STOCK

## 3 MAIN REASONS WHY ... ABRAMS INDUSTRIES IS AN APPROVED SUPPLIER FOR MANY TOP US INDUSTRIAL COMPANIES:





#### **1** AGILITY

due to our deep inventories of raw material and production capacity in our PRODUCTION SITE in Illinois, U.S.A.

#### **2** FAST SHIPPING

due to our finished stock inventories.

#### **QUALITY**





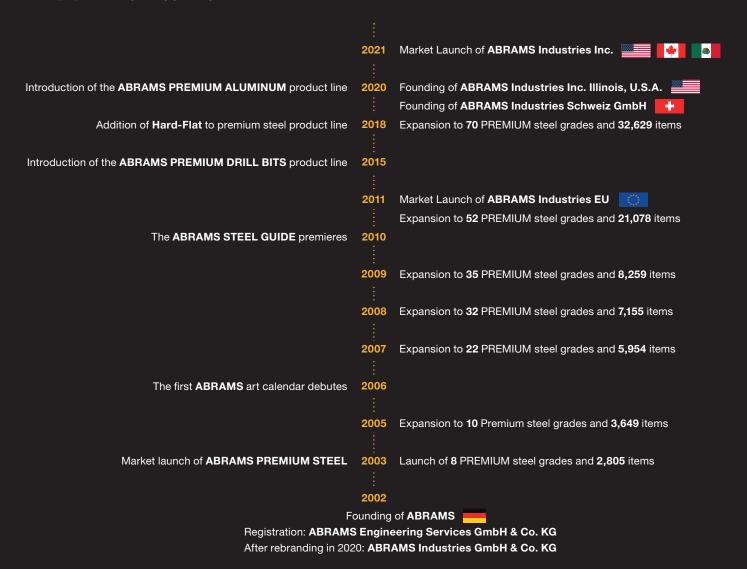
#### **3** PREMIUM QUALITY

because of the availability of a Positive Steel Identification provided by certified Spectrometer Analysis.



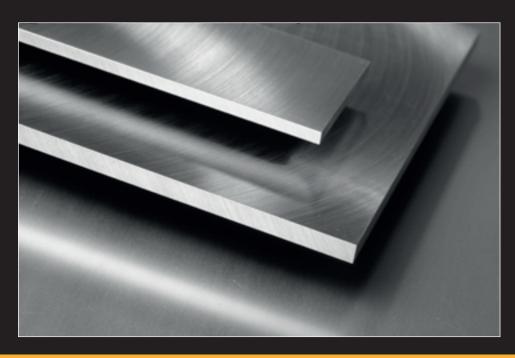
#### CONSTANTLY EVOLVING

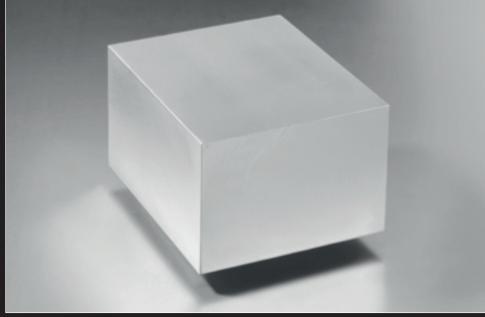
... that is ABRAMS INDUSTRIES.





TOOL STEEL
HIGH SPEED STEEL
STAINLESS STEEL
HEAT-TREATABLE STEEL
CASE HARDENING STEEL

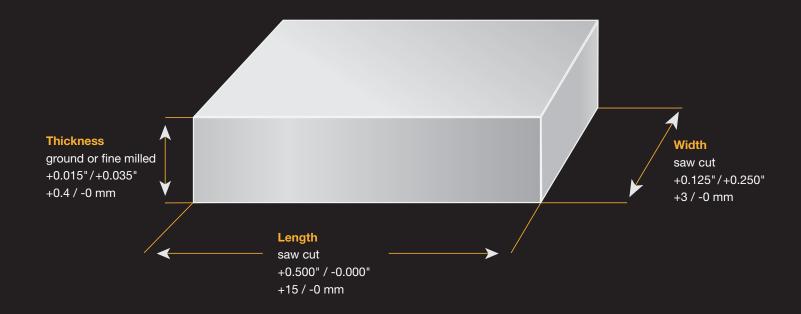




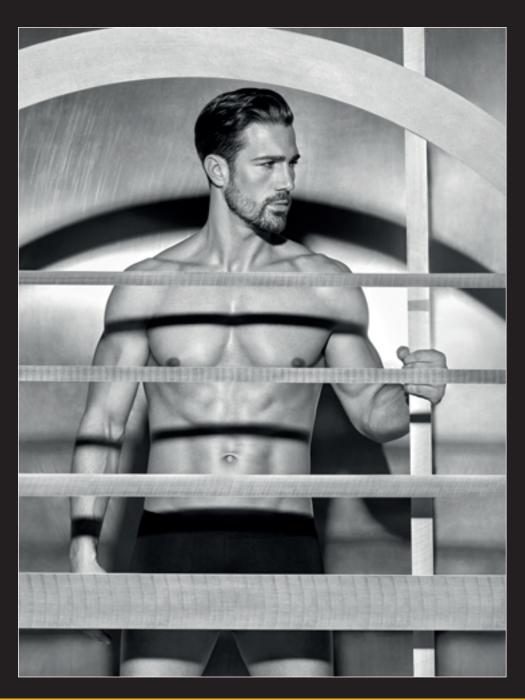
#### NEW TO THE NORTH AMERICAN MARKET

# **\$mart Flat Stock: \$AVES YOU TIME - \$AVES YOU MONEY**

Always close to your final dimensions.







WATCH THE MAKING OF THE 4TH MOTIF FOR CALENDAR 2016 / 2019



#### **ABRAMS VERSATILITY**

## ... 44 DIFFERENT STEEL GRADES

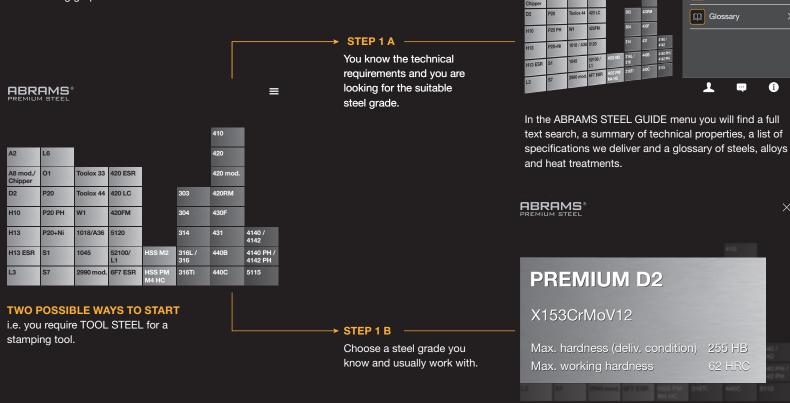
						410	
A2	L6					420	
A8 mod./ Chipper	01	Toolox 33	420 ESR			420 mod.	
D2	P20	Toolox 44	420 LC		303	420RM	
H10	P20 PH	W1	420FM		304	430F	
H13	P20+Ni	1018/A36	5120		314	431	4140/ 4142
H13 ESR	S1	1045	52100/ L1	HSS M2	316L/ 316	440B	4140 PH/ 4142 PH
L3	<b>S7</b>	2990 mod.	6F7 ESR	HSS PM M4 HC	316Ti	440C	5115



#### THE ABRAMS STEEL GUIDE!

Our patented application can be downloaded onto your smartphone (iPhone/android phone) or tablet (iPad/android tablet), as well as being available as a free web browser version on your PC (see www.abrams-steelguide.com).

The following graphics have been taken from the iPhone version.



11

Steel guide

© Search

Properties

Shapes

Your desired steel grade will be shown with first

indicative traits.

ABRAMS



Choose the most important technical properties – in any



Wear resistance

Properties 🐟

✓ Tensile strength (deliv... 124.7 KSI✓ Working hardness

☑ Working temperature

✓ Machinability

▼ Toughness

\*\*\*\*\*

\*\*\*\*\*

▼ Wear resistance

Here you can optimize any property, such as wear resistance – e.g. if it is less important or very important for your stamping tool. You immediately get the steel grade you need.

#### ABRAMS

desired combination.

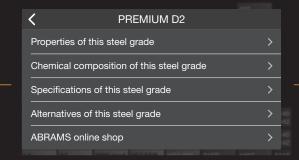
STEP 2 A

→ STEP 2 B

Click to get the detailed view.

For example, click to open

the property view.



All the details of the chosen steel grade are provided: technical properties, chemical composition and specifications. Search for alternatives and get direct access to our online shop.



STEP 3 A

Click to choose each of the

properties to optimize them.

ABRAMS.

ABRAMS

As a result, a highlighted list of steel grades appears with similar or possibly better properties than AISI / SAE D2. Adjust or delete single properties to find the ideal steel grade for your stamping tool.



#### ABRAMS ART PROJECT!

#### "EXCELLENT WORK!" ...

... is the praise that we receive from our customers and partners.

ABRAMS Industries is proud to produce a high quality photographic calendar, which has been very highly coveted by our valued customers and partners. Not to mention the honor of having had our calendar recognized multiple times in the "JAHRBUCH DER WERBUNG / GERMANY" (the renowned Yearbook of Advertising and Marketing) as well as further accolades in a variety of trade journals.

Through our photographic art project, we have sought to contrast the highly technical qualities of our steel with the warmth of the human form and the beauty of both with a modern interpretation. To date, our efforts have been presented in 7 limited edition art calendars, which we trust will continue to enrich your working day.

In our current project 2019 / 2022 "Perfection from tip to toe" we combine ballet as an exemplary art of dance and sport's precision with the visual austerity, straightlines and the crispness of our precision steel to form a modern point of view – Perfection from tip to toe.

The calendar features gracefully executed perfect ballet movements performed by dancers from London, Milan and Munich and captured by the talented beauty photographer Benjamin Becker in 13 exceptional motifs.

To view the making of the ABRAMS Art Project 2019 / 2022, simply scan the QR code:









#### FLATS !

Below are our flats in different categories in imperial as well as metric sizes.

Any item is available in different **thickness**, **width** and **length**. On request – specific to your needs!

#### **IMPERIAL**



#### Precision Ground Flat Stock, regular [GFS reg]

For example: 3/4" x 4" x 36" reg

- Thickness ground, tol. +/-0.001"
- Width ground or fine milled, tol. +0.005" / -0.000"
- Length milled or saw cut, tol. +0.125" / +0.500"

#### **METRIC**



## Precision Ground Flat Stock Metric, regular [GFSM reg] acc. to DIN\* 59350

For example: 20.0 x 100.0 x 1,000 mm

- Thickness ground or fine milled, tol. +0.05 / -0 mm
- Width ground or fine milled, tol. +0.2 / -0 mm
- Length milled or saw cut, tol. +35 / -0 mm

Exception: AISI 1045: **T** +0.25 / -0 mm; **W** +0.4 / -0 mm



#### Precision Ground Flat Stock, oversize [GFS O/S]

For example: 3/4" x 4" x 36" O/S

- Thickness ground, tol. +0.010" / +0.015"
- Width ground or fine milled, tol. +0.010" / +0.015"
- Length milled or saw cut, tol. +0.125" / +0.500"



#### Precision Ground Flat Stock Metric, oversize [GFSM O/S]

For example: 20.3 x 100.3 x 1,000 mm

- Thickness ground or fine milled, tol. +0.4 / -0 mm
- Width ground or fine milled, tol. +0.4 / -0 mm
- Length milled or saw cut, tol. +35 / -0 mm



#### \$mart Flat Stock [\$mart]

Standardized Precision Blanks

For example: 3/4" x 4" x 24"

- Thickness ground or fine milled, tol. +0.015" / +0.035"
- Width saw cut. tol. +0.125" / +0.250"
- Length saw cut, tol. +0.500" / -0.000"



#### \$mart Flat Stock Metric [\$martM]

Standardized Precision Blanks Metric

For example: 20.3 x 103 x 600 mm

- Thickness ground or fine milled, tol. +0.4 / -0 mm
- Width saw cut, tol. +3 / -0 mm
- Length saw cut, tol. +15 / -0 mm



#### EDM Block hardened [EDM]

For example: 1/2" x 4" x 4"

- Thickness ground or fine milled, tol. +0.010" / -0.000"
- Square dimension ground or fine milled, tol. min. +0.125"
- Grain structure is perpendicular in relation to top & bottom.



#### Hard Flat Metric [HardM]

**Hardened Standardized Blanks Metric** 

For example: 10.2 x 250 x 500 mm

- Thickness ground or fine milled, tol. +0.2 / -0 mm
- Width saw cut or sheared, tol. +10 / -0 mm
- Length saw cut or sheared, tol. +10 / -0 mm

Flatness tolerance: +0.2 / -0 mm across the item (aimed for)

#### \*DIN: DEUTSCHE INDUSTRIE NORM (GERMAN INDUSTRY STANDARD) !

Precision ground flat stock is a bar with a sharp-edged, rectangular or square cross-section made of tool steel with finely machined, decarburization-free longitudinal surfaces. In Germany, it is standardized in DIN 59350. Precision ground flat stock is used primarily as a semi-finished product in machine, tool, fixture and mold construction.

#### ROUNDS!

Below are our rounds in different categories in imperial as well as metric sizes. Every item is available in different diameters and / or length. On request – specific to your needs!

#### **IMPERIAL**



#### Drill Rod [DR] **Precision Round Bars**

For example: DR 3/4" x 36" Turned, ground & polished (TGP)

- Tol. Dia. < 1/8": +/-0.0003", L +0.125" / -0.000"
- Tol. Dia. 1/8" to < 1/2": +/-0.0005", L +0.125" / -0.000"
- Tol. Dia. 1/2" to 2": +/-0.001", L +0.125" / -0.000"

#### **METRIC**



#### Drill Rod Metric [DRM] **Precision Round Bars Metric**

For example: DRM 10.0 mm x 914 mm (36")

Turned, ground & polished (TGP) - ISO h9

- Tol. Dia.  $\leq$  10.0 mm: +0 / -0.036 mm, L +tol.
- Tol. Dia. > 10.0 mm to 18.0 mm: +0 / -0.043 mm, L +tol.
- Tol. Dia. > 18.0 mm to 25.0 mm; +0 / -0.052 mm, L +tol.

These are maximum tolerances. For more exact tolerances call our sales team.



#### **Cold Finished Rounds [CF] Precision Round Bars**

For example: CF 3/4" x 36"

Drawn, smooth turned, ground, or ground and polished

- Tol. Dia. < 1/2": +/-0.0015", L +tol. / -0.400"
- Tol. Dia. 1/2" to < 1-1/2": +/-0.0025", L +tol. / -0.400"
- Tol. Dia. 1-1/2" to 4": +/-0.004", L +tol. / -0.400"

These are maximum tolerances. For more exact tolerances call our sales team.



#### **Cold Finished Rounds Metric [CFM] Precision Round Bars Metric**

For example: CFM 10.0 mm x 914 mm (36")

Drawn, smooth turned, ground, or ground and polished (ISO h9)

- Tol. Dia.  $\leq$  10.0 mm: +0 / -0.036 mm, L +tol.
- Tol. Dia. > 10.0 mm to 18.0 mm: +0 / -0.043 mm. L +tol.
- Tol. Dia. > 18.0 mm to 25.0 mm: +0 / -0.052 mm, L +tol.

These are maximum tolerances. For more exact tolerances call our sales team.



#### **Decarb Free Rounds [DCF]** Oversize Round Bars

For example: DCF 3/4" x 36"

Peeled or rough-turned

• Tol. Dia. min. +0.010", L +tol. / -0.400"

These steel rounds are oversized to finish to nominal diameter. Exception: 4XX Series stainless steel, tol. Dia. +tol. / -0.000",

L +tol. / -0.400"



#### **STEEL CATEGORIES**

Steel grades are classified by their technical properties and/or by their intended use.

For example: Cold work steel, hot work steel, plastic mold steel, high speed steel, corrosion resistant steel or case hardening steel. Steel grades are often assigned to several classification groups.



ABRAMS TOOL STEEL I TOOL STEEL II HIGH SPEED STEEL STAINLESS STEEL Corrosion resistant / acid resistant / ac

#### **TOOL STEEL I STEEL GRADE - AISI** 241 118.2 62 **PREMIUM A2** A2 A8 mod. / 250 123.2 60 PREMIUM A8 mod. / Chipper Chipper 255 57 124.7 62 PREMIUM D2 229 111.6 52 **PREMIUM H10** H10 229 111.6 56 **PREMIUM H13** H13 229 111.6 56 **PREMIUM H13 ESR** H<sub>13</sub> ESR 223 108.7 64 **PREMIUM L3** L3 250 123.2 54 **PREMIUM L6** L6 229 57 111.6 62 PREMIUM 01 01 225 108.8 **PREMIUM P20** P20 325 159.5 50 **PREMIUM P20 PH** P20 PH 325 159.5 50 PREMIUM P20+Ni P20+Ni 229 111.6 60 **PREMIUM S1** S1 225 110.2 60 **PREMIUM S7 S7**

#### **IMPERIAL**

Precision Ground Flat Stock, regular [GFS reg]
Precision Ground Flat Stock, oversize [GFS O/S]
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EDM Block hardened [EDM]
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ABRAMS TOOL STEEL I TOOL STEEL II HIGH SPEED STEEL STAINLESS STEEL COrrosion resistant / acid resistant / ac

TOOL STEEL II	/	is tell es	Set les	. 280 JH	M ten fat	mosse	Amm.		rin sight	n da ha	Remort and	Ser Ser Ser	, the 136 1 36 1	delive	st Hadden sen had a see ha	and the control of th	a apport	ing hards	res their	ric Mod .	steel speed ?	steel st	gel corrector	de seight	gat. Seed Seed
STEEL GRADE - AISI	/ હ	k2,\ &	£ . 4	£, (	ter (t	SIR &	Mai s	ingi i	'sardi' E	Thursday, De	JRM C	ctul ctul	DCF Ma	Y. Sturk	Delini (harda 1er	Stidelin	Max	Cold	Hota	Agest 4	idh c	all! c	taill. H	Sage Ca	, S
PREMIUM Toolox 33						✓	✓						330		163.	1 30	6 🗸	·	✓						Toolox 33
PREMIUM Toolox 44						✓	✓						418		205.	9 4	5 🗸	,	✓						Toolox 44
PREMIUM W1										<b>✓</b>			200		97.9	6	5 🗸	,							W1
PREMIUM 1018 / A36			✓								✓		162		72.5	61	0 🗸	,							1018 / A36
PREMIUM 1045				<b>✓</b>									190		94.2	5	4 🗸	<u> </u>							1045
PREMIUM 2990 mod.						✓	✓						250		123.	2 6	3 🗸	·	✓						2990 mod.
PREMIUM 420 ESR						✓	✓						241		118.	2 5	5		✓		✓	✓			420 ESR
PREMIUM 420 LC						✓	✓						330		163.	1 3	5		✓		✓				420 LC
PREMIUM 420FM					<b>✓</b>	✓	<b>✓</b>						330		163.	1 48	8		✓		<b>✓</b>				420FM
PREMIUM 5120					<b>✓</b>	<b>✓</b>	<b>✓</b>						217		104.	4 60	0 🗸	,	<b>✓</b>					<b>✓</b>	5120
PREMIUM 52100 / L1						<b>✓</b>	✓						223		108.	7 6	4 🗸	,							52100 / L1
PREMIUM 6F7 ESR						✓	<b>✓</b>						260		127.	6 54	4 🗸	´ ~	/ /						6F7 ESR

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HIGH SPEED STE	EL	ď	, sign of	ŭ Ś	/ ii /	ring t	.m., 1,000	Arter 1300	A THE	d trim 600	fun sur	ened	/	nn?	ger' er		n zer	, ski	y hardness ad	ardness appor	HRCI .	approx.145	a hardne	steel Steel	cteel	ids	teel 45	geel car	gel, corros	du resistrusi teel acid resi	steri de steed de steed de steed	<i>/</i>
STEEL GRADE - AISI	6	Stedle	de de la composição de	de len	crsm	ien .	MOIS	mari 72" ,	martin 30	Hardin 25	EDM Mar	DR 361	DRMC	stati	હ્યું . કુ	in otan	act 18" , Ma	delined	Delinetal participation of the	idened Tensile	stro contr	Hat. Works	old Work	Hot W	Plate S	stic Mo.	An Speece	dinless c	ainless.	Heat-Treat	ase Hards	
PREMIUM HSS M2							✓	✓			✓						270			133.4	65	✓	✓		<b>✓</b>	✓					HSS M2	
PREMIUM HSS PM M4 HC							<b>✓</b>	<b>✓</b>									270			133.4	65	<b>✓</b>	✓		<b>✓</b>	✓					HSS PM M4 HC	







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corrosion resistant / acid resistant STAINLESS STEEL. corrosion resistant acid resistant **STEEL GRADE - AISI** 250 116.0 20 **PREMIUM 303** 303 215 100.0 <20 **PREMIUM 304** 304 223 109.5 <20 PREMIUM 314 314 215 100.0 <20 PREMIUM 316L / 316 316L / 316 215 100.0 <20 PREMIUM 316Ti 316Ti 252 123.2 31 **PREMIUM 410** 410 241 118.2 55 PREMIUM 420 420 252 47 PREMIUM 420 mod. 123.2 420 mod. 325 159.5 48 **PREMIUM 420RM** 420RM 270 124.7 PREMIUM 430F 430F 331 152.2 47 **PREMIUM 431** 431

STAINLESS STEEL

**HEAT-TREATABLE- &** 

**INFORMATION** 

440B

440C

#### **IMPERIAL**

PREMIUM 440B

PREMIUM 440C

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265

285

53

134.1

139.9

60



HEAT-TREATABLE S CASE HARDENING S STEEL GRADE - AISI		• /	St. Sols te	SE LES LES SE	ish rest of	SHOIS SH	Arter 12 ?	A full 3dd	tion so the	The last terms of terms of the last terms of terms of terms of the last terms of ter	R Sti	Send State Co	KASET SE	States of the state of the stat	38" 38" Max 18"	inery hartness interacted beingth	dered by the state of the state	itheci ithecorti	at working	tadues the	RC1	de site Model	steel st	keel steel	al corresponding to the contract of the contra	resist (3. A. Scidresis	stering sterin	
PREMIUM 4140 / 4142						✓	✓								217		104.4	48	✓						✓		4140 / 4142	
PREMIUM 4140 PH / 4142 PH	<b>✓</b>					✓	✓			✓				<b>✓</b>	380		188.5	48	<b>✓</b>						✓		4140 PH / 4142 PH	
PREMIUM 5115					✓	✓	✓								217		104.4	60	✓		✓					✓	5115	









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Precision Ground Flat Stock, regular [GFS reg] Precision Ground Flat Stock, oversize [GFS O/S] \$mart Flat Stock [\$mart] - Standardized Precision Blanks EDM Block hardened [EDM] Drill Rod [DR] - Precision Round Bars Cold Finished Rounds [CF] - Precision Round Bars Decarb Free Rounds [DCF] - Oversize Round Bars

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ABRAMS TOOL STEEL I TOOL STEEL II HIGH SPEED STEEL STAINLESS STEEL HEAT-TREATABLE- & INFORMATION CASE HARDENING-STEEL

#### TRANSPARENCY IN ALL DETAILS!

#### **Information Regarding Our Product Catalog**

ABRAMS Industries Inc. serves all of North America.

This product catalog provides all the available size grade combinations of our 44 different PREMIUM steel grades, as well as an overview of their technical properties and possible applications to guide you to the most appropriate grade for your usage.

#### **Pricing**

For current pricing, please check out our Online Shop or call our Sales Team at +1 (331) 234-9900 or email us at sales@abrams-industries.com. Please provide your reseller license if sales tax should not be collected.

#### **Product Availability**

Unless otherwise noted on your order confirmation, all items are shipped from stock in 1-2 days after receipt of order - subject to availability.

#### **NO Minimum Order Value (\$)**

No matter how small your order - you only pay for the product, we never add extra charges to meet a minimum order value.

#### NO Minimum Order Quantity (# or pieces)

No matter how small the weight or number of pieces - you only pay for the product and do not have to add additional weight or pieces to meet a minimium order quantity.

#### **Packaging**

All products are carefully packed, free of charge.

#### **Shipping And Delivery Terms**

All shipping is FOB origin, prepay and add.

All prepay and add charges are straight pass throughs with no premiums or additional charges. These are always disclosed transparently in all offers and order confirmations.

However, if you prefer, we are happy to use your own carrier and account.

#### **Payment Conditions**

ABRAMS offers three payment conditions:

- Save 2%, if payment is posted within 5 days from invoice date.
- Save 1%, if payment is posted within 10 days from invoice date.
- Net 30 days from invoice date.

#### **Payment Options**

ABRAMS offers three payment options:

- Pay by credit card with a surcharge of 4%.
- Pay by ACH or wire transfer.
- Pay by check.

Please note that all the information provided regarding the technical properties as well as the applications of our 44 PREMIUM steel grades are only suggestions and guidelines and do not constitute a guarantee.

Any errors or misprints do not constitute grounds for any claims to damages. © 2023 ABRAMS Industries Inc.



ABRAMS Industries Inc. 2 Territorial Court, Suite A Bolingbrook, IL 60440 United States of America

#### SALES

+1 (331) 234-9900 sales@abrams-industries.com order@abrams-industries.com info@abrams-industries.com

#### **WEB**

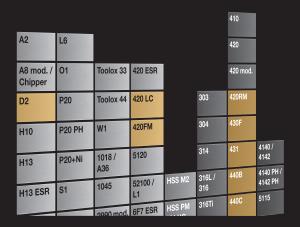
us.abrams-industries.com www.abrams-steel.com www.abrams-steelguide.com www.abramsartprojects.com

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- n www.linkedin.com/company/abramsindustries-inc
- instagram.com/abramsindustries.inc\_











- + 44 STEEL GRADES
- + MORE THAN 53,000 ITEMS
- + As Flats and Rounds
- + In Imperial and Metric sizes
  - + Precision Ground Flat Stock, regular / oversize
  - + \$mart Flat Stock Standardized Precision Blanks
  - + Hard Flat Metric Hardened Standardized Blanks
  - + EDM Block hardened
  - + Drill Rod Precision Round Bars
- + Cold Finished Rounds Precision Round Bars
- + Decarb Free Rounds Oversize Round Bars
- + NO MINIMUM ORDER VALUE
- + NO MINIMUM ORDER QUANTITY
- + SPECIALS ON REQUEST
- + SAME DAY SHIPPING (SUBJECT TO AVAILABILITY)
- + FROM OUR PRODUCTION SITE / WAREHOUSE IN ILLINOIS, U.S.A.
- **= SUM OF YOUR COMPETITIVE ADVANTAGES!**

