

## CURRENT ALLOY SURCHARGE (LN / LZ) - Valid as of October, 1st 2019 (good till cancelled)

**TOOL STEEL**

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.2990 mod.	BS 1.2990 mod.	1.55
PREMIUM 1.2842	BS BO 2	0.35
PREMIUM 1.2826	BS 1.2826	0.30
PREMIUM 1.2767	BS 1.2767	1.27
PREMIUM 1.2767 ESU	BS 1.2767 ESR	1.27
PREMIUM 1.2738	BS 1.2738	0.68
PREMIUM 1.2714	BS 1.2714	0.97
PREMIUM 1.2714+QT	BS 1.2714+QT	0.97
PREMIUM 1.2709 ESU	BS 1.2709 ESR	9.47
PREMIUM 1.2550	BS BS 1	1.41
PREMIUM 1.2510	BS BO 1	0.67
PREMIUM 1.2436	BS BD 6	1.11
PREMIUM 1.2379	BS BD 2	1.75
PREMIUM 1.2367	BS 1.2367	2.37
PREMIUM 1.2365	BS BH 10	2.21
PREMIUM 1.2363	BS BA 2	1.16
PREMIUM 1.2361	BS 1.2361	0.86
PREMIUM 1.2360	BS ~Chipper	1.81
PREMIUM 1.2358	BS ~Chipper mod.	1.81
PREMIUM 1.2344	BS BH 13	1.82
PREMIUM 1.2344 ESU	BS BH 13 ESR	1.82
PREMIUM 1.2343	BS BH 11	1.44
PREMIUM 1.2343 ESU	BS BH 11 ESR	1.44
PREMIUM 1.2316	BS1.2316	1.69
PREMIUM 1.2312	BS 1.2312	0.46
PREMIUM 1.2311	BS 1.2311	0.46
PREMIUM 1.2294	BS 1.2294	0.84
PREMIUM 1.2210	BS 1.2210	0.37
PREMIUM 1.2162	BS 1.2162	0.33
PREMIUM 1.2099	BS 1.2099	0.84
PREMIUM 1.2085	BS 1.2085	1.08
PREMIUM 1.2083	BS 1.2083	0.83
PREMIUM 1.2083 ESU	BS 1.2083 ESR	0.83
PREMIUM 1.2080 mod.	BS BD 3 mod.	0.75
PREMIUM 1.2067	BS BL 3 / BL 1	0.35

**ABRAMS PREMIUM STEEL**

is a registered trademark of  
 Abrams Engineering Services GmbH & Co. KG  
 Hannoversche Str. 38 · 49084 Osnabrück / Germany  
 Managing Director: Dipl.-Wi.-Ing. Dr. Jürgen Abrams

Amtsgericht Osnabrück / Germany, HRA 6865  
 VAT-No.: DE 221940667  
 General Partner: Abrams Engineering Verwaltungs GmbH  
 Amtsgericht Osnabrück / Germany, HRB 20019

T: +44 (0) 121 368 0910  
 E: sales@premium-steel.co.uk

www.premium-steel.co.uk  
 www.steel-guide.co.uk  
 shop.premium-steel.co.uk

www.premium-steel.co.uk/news



## TOOL STEEL

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.1730	BS 1.1730	-0.00
PREMIUM 1.0570 (St52-3)	BS 1.0570 (St52-3)	-0.00
PREMIUM Toolox 33	Toolox 33	0.33
PREMIUM Toolox 44	Toolox 44	0.68

## HIGH SPEED STEEL

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.3343	BS BM 2	4.21
PREMIUM PM30	BS PM30	11.44
PREMIUM PM23	BS BM 3	7.82
PREMIUM PM 4	BS BM 4	9.42

## STAINLESS STEEL

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.4841	BS 314 S 25	4.20
PREMIUM 1.4571	BS 320 S 31	3.17
PREMIUM 1.4418	BS 1.4418	1.70
PREMIUM 1.4404	BS 316L	3.19
PREMIUM 1.4401	BS 316	3.19
PREMIUM 1.4305	BS 303 S 31	2.13
PREMIUM 1.4301	BS 304 S 15	2.13
PREMIUM 1.4125	BS 440C	0.66
PREMIUM 1.4122	BS 1.4122	0.96
PREMIUM 1.4112	BS 1.4112	0.89
PREMIUM 1.4104	BS 1.4104	0.68
PREMIUM 1.4057	BS 431 S 29	0.91
PREMIUM 1.4034	BS 1.4034	0.53
PREMIUM 1.4031	BS 420 S 45	0.53
PREMIUM 1.4021	BS 420 S 29	0.52
PREMIUM 1.4006	BS 410 S 21	0.60

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**HEAT-TREATABLE & CASE HARDENING STEEL &  
NITRIDING STEEL**

<b>Werkstoffnummer</b>	<b>BS (British Standard)</b>	<b>Alloy surcharge in £/kg</b>
PREMIUM 1.8550	BS 1.8550	0.23
PREMIUM 1.8519	BS 1.8519	0.13
PREMIUM 1.7227	BS 709 M 40	0.08
PREMIUM 1.7225	BS 708 M 40	0.08
PREMIUM 1.7225+QT	BS 708 M 40+QT	0.08
PREMIUM 1.7147	BS 1.7147	0.03
PREMIUM 1.7131	BS 527 M 17	0.02
PREMIUM 1.6587	BS 820 A 16	0.33
PREMIUM 1.6582	BS 817 M 40	0.30
PREMIUM 1.6580	BS 823 M 30	0.43

If you have any questions, please do not hesitate to contact us.

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