CURRENT ALLOY SURCHARGE (LN / LZ) - Valid as of July. 1st 2025 (good till cancelled)

TOOL STEEL

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.2990 mod.	BS 1.2990 mod.	2.95
PREMIUM 1.2842	BS BO 2	0.41
PREMIUM 1.2826	BS 1.2826	0.38
PREMIUM 1.2767	BS 1.2767	1.53
PREMIUM 1.2767 ESU	BS 1.2767 ESR	1.53
PREMIUM 1.2738	BS 1.2738	0.88
PREMIUM 1.2714	BS 1.2714	1.25
PREMIUM 1.2714+QT	BS 1.2714+QT	1.25
PREMIUM 1.2709 ESU	BS 1.2709 ESR	12.87
PREMIUM 1.2550	BS BS 1	2.09
PREMIUM 1.2510	BS BO 1	0.93
PREMIUM 1.2436	BS BD 6	1.60
PREMIUM 1.2379	BS BD 2	2.17
PREMIUM 1.2367	BS 1.2367	3.47
PREMIUM 1.2365	BS BH 10	3.21
PREMIUM 1.2363	BS BA 2	1.65
PREMIUM 1.2361	BS 1.2361	1.54
PREMIUM 1.2360	BS ~Chipper	4.19
PREMIUM 1.2358	BS 1.2358	2.48
PREMIUM 1.2344	BS BH 13	2.31
PREMIUM 1.2344 ESU	BS BH 13 ESR	2.31
PREMIUM 1.2343	BS BH 11	1.98
PREMIUM 1.2343 ESU	BS BH 11 ESR	1.98
PREMIUM 1.2316	BS 1.2316	2.44
PREMIUM 1.2312	BS 1.2312	0.63
PREMIUM 1.2311	BS 1.2311	0.63
PREMIUM 1.2294	BS 1.2294	1.33
PREMIUM 1.2210	BS 1.2210	0.45
PREMIUM 1.2162	BS 1.2162	0.43
PREMIUM 1.2099	BS 1.2099	1.34
PREMIUM 1.2085	BS 1.2085	1.45
PREMIUM 1.2083	BS 1.2083	1.13
PREMIUM 1.2083 ESU	BS 1.2083 ESR	1.13
PREMIUM 1.2080 mod.	BS BD 3 mod.	1.02
PREMIUM 1.2067	BS BL 3 / BL 1	0.45

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TOOL STEEL

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.1730	AISI/SAE 1045	-0.00
PREMIUM 1.0570 (St52-3)	AISI/SAE 1.0570 (St 52-3)	-0.00
PREMIUM Toolox 33	AISI/SAE Toolox 33	0.56
PREMIUM Toolox 44	AISI/SAE Toolox 44	0.95

HIGH SPEED STEEL

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.3343	AISI/SAE M 2	6.91
PREMIUM PM30	AISI/SAE PM30	21.55
PREMIUM PM23	AISI/SAE M 3	13.05
PREMIUM PM 4	AISI/SAE M 4	14.11

STAINLESS STEEL
Corrosion - and acid resistant

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.4841	AISI/SAE 314	4.10
PREMIUM 1.4571	AISI/SAE 316 Ti	3.84
PREMIUM 1.4418	AISI/SAE S165 M	2.26
PREMIUM 1.4404	AISI/SAE 316L	3.86
PREMIUM 1.4401	AISI/SAE 316	3.86
PREMIUM 1.4305	AISI/SAE 303	2.31
PREMIUM 1.4301	AISI/SAE 304	2.29
PREMIUM 1.4125	AISI/SAE 440C	1.38
PREMIUM 1.4122	AISI/SAE 1.4122	1.82
PREMIUM 1.4112	AISI/SAE 440 B	1.61
PREMIUM 1.4104	AISI/SAE 430F	1.57
PREMIUM 1.4057	AISI/SAE 431	1.18
PREMIUM 1.4034	AISI/SAE 1.4034	0.89
PREMIUM 1.4031	AISI/SAE 420	0.89
PREMIUM 1.4021	AISI/SAE 420	0.88
PREMIUM 1.4006	AISI/SAE 410	0.94

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HEAT-TREATABLE & CASE HARDENING STEEL & NITRINDING STEEL

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.8550	AISI/SAE 1.8550	0.33
PREMIUM 1.8519	AISI/SAE 1.8519	0.22
PREMIUM 1.7227	AISI/SAE 4140	0.17
PREMIUM 1.7225	AISI/SAE 4140	0.17
PREMIUM 1.7225+QT	AISI/SAE 4140+QT	0.17
PREMIUM 1.7147	AISI/SAE 5120	0.05
PREMIUM 1.7131	AISI/SAE 5115	0.05
PREMIUM 1.6587	AISI/SAE 4820	0.48
PREMIUM 1.6582	AISI/SAE 4337	0.42
PREMIUM 1.6580	AISI/SAE 4340	0.61

If you have any questions. please do not hesitate to contact us.

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