

**CURRENT ALLOY SURCHARGE (LN / LZ) - Valid as of July, 1st 2017 (good till cancelled)**
**TOOL STEEL**

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.2990	BS 1.2990	2.32
PREMIUM 1.2842	BS BO 2	0.38
PREMIUM 1.2826	BS 1.2826	0.34
PREMIUM 1.2767	BS 1.2767	1.08
PREMIUM 1.2767 ESU	BS 1.2767 ESR	1.08
PREMIUM 1.2738	BS 1.2738	0.67
PREMIUM 1.2714	BS 1.2714	0.88
PREMIUM 1.2714+QT	BS 1.2714+QT	0.88
PREMIUM 1.2709 ESU	BS 1.2709 ESR	12.26
PREMIUM 1.2550	BS BS 1	1.36
PREMIUM 1.2510	BS BO 1	0.67
PREMIUM 1.2436	BS BD 6	1.31
PREMIUM 1.2379	BS BD 2	1.84
PREMIUM 1.2367	BS 1.2367	2.18
PREMIUM 1.2365	BS BH 10	2.00
PREMIUM 1.2363	BS BA 2	1.17
PREMIUM 1.2361	BS 1.2361	1.65
PREMIUM 1.2360	BS ~Chipper	1.46
PREMIUM 1.2358	BS ~Chipper mod.	1.13
PREMIUM 1.2344	BS BH 13	1.75
PREMIUM 1.2344 ESU	BS BH 13 ESR	1.75
PREMIUM 1.2343	BS BH 11	1.42
PREMIUM 1.2343 ESU	BS BH 11 ESR	1.42
PREMIUM 1.2316	BS1.2316	1.86
PREMIUM 1.2312	BS 1.2312	0.51
PREMIUM 1.2311	BS 1.2311	0.51
PREMIUM 1.2294	BS 1.2294	1.10
PREMIUM 1.2210	BS 1.2210	0.41
PREMIUM 1.2162	BS 1.2162	0.38
PREMIUM 1.2099	BS 1.2099	0.88
PREMIUM 1.2085	BS 1.2085	1.36
PREMIUM 1.2083	BS 1.2083	1.09
PREMIUM 1.2083 ESU	BS 1.2083 ESR	1.09
PREMIUM 1.2080	BS BD 3	0.99
PREMIUM 1.2067	BS BL 3 / BL 1	0.40

**ABRAMS PREMIUM STEEL**

is a registered trademark of  
 Abrams Engineering Services GmbH & Co. KG  
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## TOOL STEEL

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.1730	BS 1.1730	-0.00
PREMIUM 1.0570 (St52-3)	BS 1.0570 (St52-3)	-0.00
PREMIUM Toolox 33	Toolox 33	0.30
PREMIUM Toolox 44	Toolox 44	0.66

## HIGH SPEED STEEL

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.3343	BS BM 2	3.55
PREMIUM PM23	BS BM 3	6.59
PREMIUM PM 4	BS BM 4	8.39

## CORROSION RESISTANT STEEL

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.4571	BS 320 S 31	1.96
PREMIUM 1.4305	BS 303 S 31	1.45
PREMIUM 1.4301	BS 304 S 15	1.45
PREMIUM 1.4122	BS 1.4122	1.00
PREMIUM 1.4112	BS 1.4112	1.00
PREMIUM 1.4034	BS 1.4034	0.70

## HEAT-TREATABLE & CASE HARDENING STEEL

Werkstoffnummer	BS (British Standard)	Alloy surcharge in £/kg
PREMIUM 1.7225	BS 708 M 40	0.08
PREMIUM 1.7225+QT	BS 708 M 40+QT	0.08
PREMIUM 1.7131	BS 1.7147	0.05
PREMIUM 1.7147	BS 527 M 17	0.06

If you have any questions, please do not hesitate to contact us.

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