Steel grade

Material No. / Werkstoff-Nr.	PREMIUM 1.7227
Description	42CrMoS4
BS	709 M 40
AISI/SAE	4140
Search for alternatives in the ABRAMS STEEL GUIDE®	**www.steel-guide.co.uk/alternatives/709M40**

Specifications

€co-Präz® [€co]
L: 500 mm

Chemical composition BS 709 M 40 (reference value %)

C	Si	Mn	P	S	Cr	Mo
0.38 – 0.45	0 – 0.4	0.6 – 0.9	0 – 0.035	0.02 – 0.04	0.9 – 1.2	0.15 – 0.3

Physical properties

Hardness (delivery condition)	max. 217 HB, annealed / normalized			
Tensile strength R_m (as received condition)	approx. 720 N/mm²			
Working hardness	max. 48 HRC			
Thermal expansion coefficient 10^{-6}m/(m • K)	20 - 100°C	20 - 200°C	20 - 300°C	20 - 400°C
	11.1	12.1	12.9	13.5
Thermal conductivity W/(m • K)	20°C			
	42.6			

Technical properties

Versatile heat-treatable steel (annealed condition) with high strength and high toughness that is often used for demanding applications in automotive engineering. Better machinability due to the addition of sulphur, very low distortion.

Applications

Mechanical engineering, machine components, axes, knuckles, connecting rods, crankshafts, gear shafts, pinions, gears, bandages, base plates, assembling parts.

Heat treatment

Soft annealing	**Temperature**	**Cooling**	**Hardness**
	680 - 720°C	Furnace	max. 217 HB
Hardening	**Temperature**	**Quenching in**	
	830 - 880°C	Oil or water	

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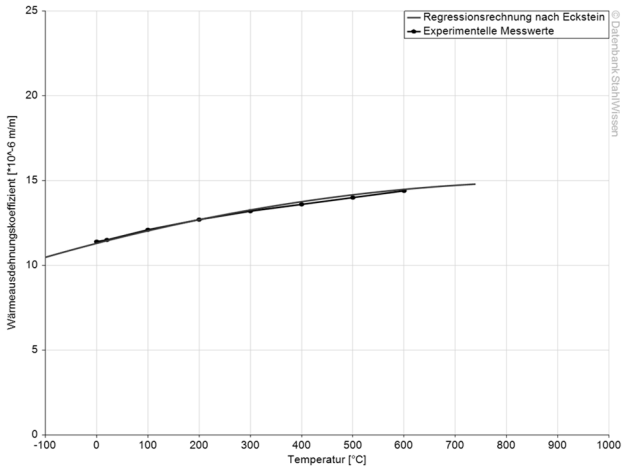
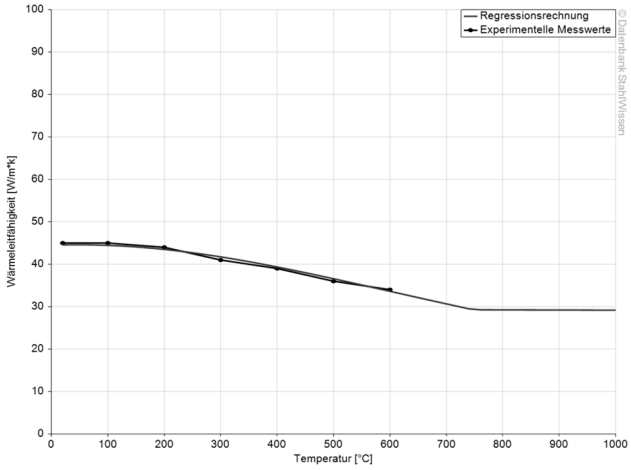
Thermal expansion coefficient diagram



Thermal conductivity diagram



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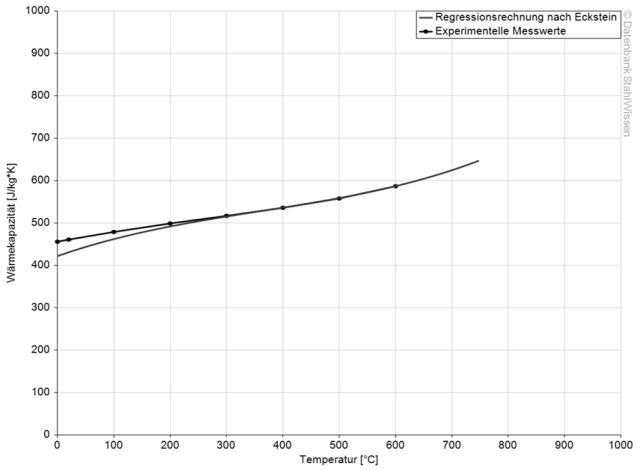
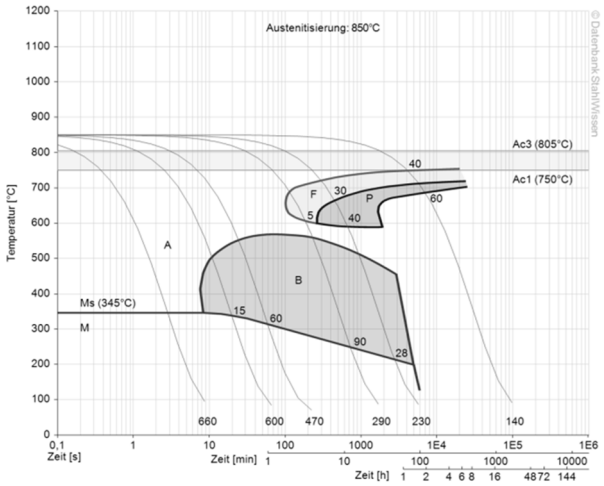
Thermal capacity diagram



Continuous ZTU-diagram



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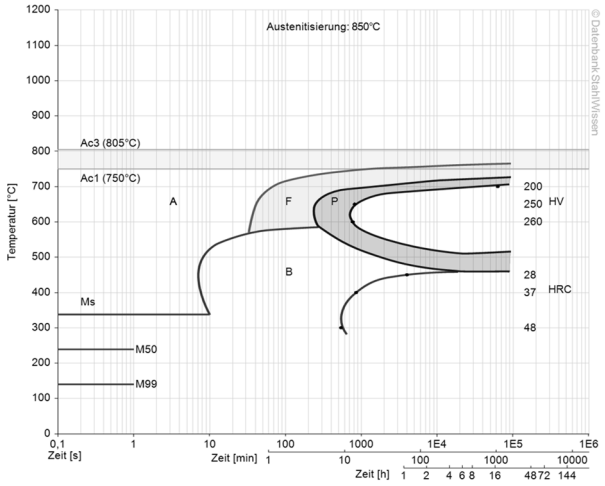
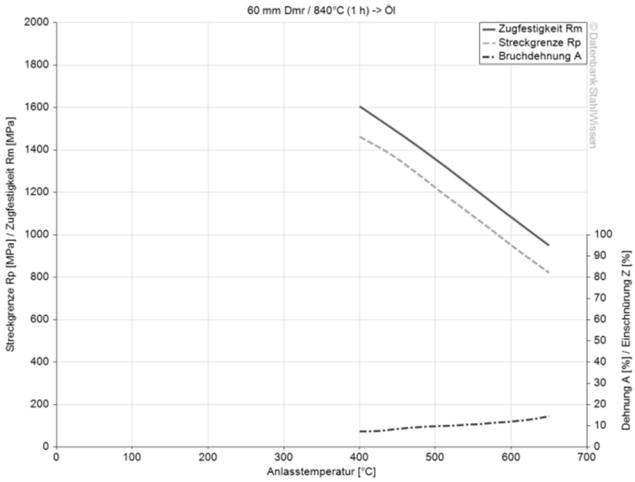
Isothermical ZTU-diagram



Hardening and tempering diagram



Die hier angegebenen Daten dienen als Anhaltswerte. Eine Haftung ist ausgeschlossen.
Quelle der Grafiken: Datenbank StahlWissen Dr. Sommer Werkstofftechnik
Stand: 2012

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