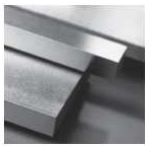


## Steel grade

Material No. / Werkstoff-Nr.	PREMIUM 1.7147
Description	20MnCr5, EC100
BS	1.7147
AISI/SAE	5120
Search for alternatives in the ABRAMS STEEL GUIDE®	<a href="http://www.steel-guide.co.uk/alternatives/1.7147">www.steel-guide.co.uk/alternatives/1.7147</a>

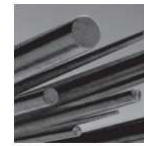
## Specifications



**Precision flat steel with machining allowance [PFS/BA]**  
L: 1,000 mm



**Eco-Präz\* [Eco]**  
L: 500 mm



**Round steel [RS]**  
black  
L: 500 mm  
L: 1,000 mm

## Chemical composition BS 1.7147 (reference value %)

C	Si	Mn	P	S	Cr
0.17 – 0.22	0 – 0.4	1.1 – 1.4	0 – 0.025	0 – 0.035	1.0 – 1.3

## Physical properties

Hardness (delivery condition)	max. 217 HB, annealed			
Tensile strength R <sub>m</sub> (as received condition)	approx. 720 N/mm <sup>2</sup>			
Working hardness	max. 60 HRC (surface hardness)			
Thermal expansion coefficient 10 <sup>-6</sup> m/(m • K)	20 - 100°C	20 - 200°C	20 - 300°C	20 - 400°C
	11.5	12.5	13.3	13.9
Thermal conductivity W/(m • K)	20°C			
	42.0			

## Technical properties

Cold work and plastic mould steel (group of case hardening steel) with the objective of high surface hardness with core toughness. Excellent machinability, good cold hobbing and polishing properties. The tensile strength is a result of the combination of hardened surface and tough core.

## Applications

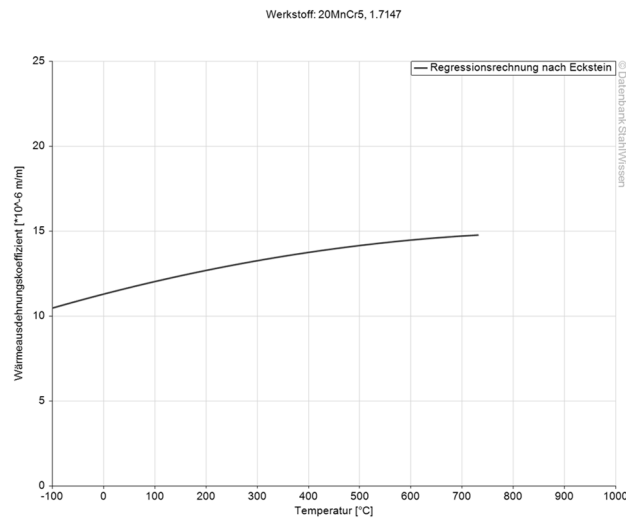
Mechanical engineering, jig construction, plant engineering, apparatus engineering, plastic processing, plastic moulds, synthetic resin mould tools, base plates, bending bars, guide columns, gear parts, joint parts, shafts, gears, rods, bevel gears, crown wheels, piston pins, camshafts, bolts, pins, cardan joints.



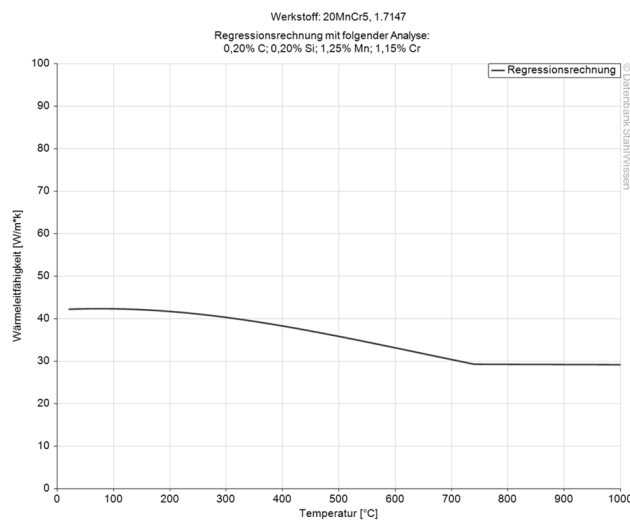
## Heat treatment

	Temperature	Cooling	Hardness
Soft annealing	650 - 700°C	Furnace	max. 217 HB
Hardening			
Core hardening	850 - 900°C	Oil, hot basin (160 - 250°C)	
Surface hardening	780 - 820°C	Oil, hot basin (160 - 250°C)	
Tempering			
	150 - 200°C	Air	

## Thermal expansion coefficient diagram

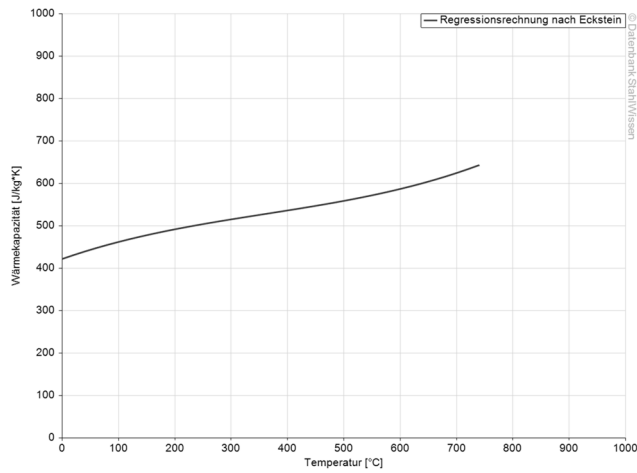


## Thermal conductivity diagram



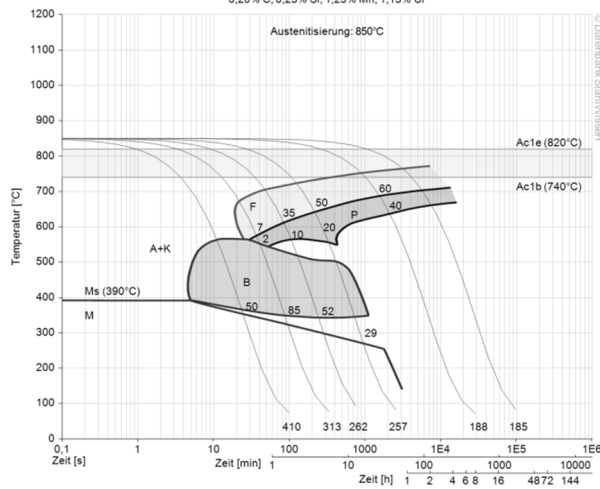
## Thermal capacity diagram

Werkstoff: 20MnCr5, 1.7147

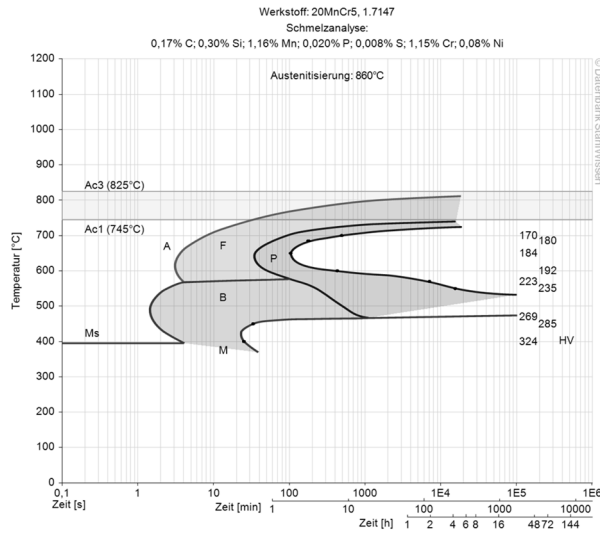


## Continuous ZTU-diagram

Werkstoff: 20MnCr5, 1.7147  
Schmelzanalyse:  
0,20% C; 0,25% Si; 1,25% Mn; 1,15% Cr



## Isothermal ZTU-diagram



The data shown here is to be used only as an indication of the statistics, thus we accept no liability.  
 Diagrams are taken from Datenbank StahlWissen - Dr. Sommer Werkstofftechnik  
 Issued: 2012

