

## CURRENT ALLOY SURCHARGE (LN / LZ) - Valid as of October, 1st 2018 (good till cancelled)

**TOOL STEEL**

Werkstoffnummer	AISI/SAE	Alloy surcharge in EUR/kg
PREMIUM 1.2990 mod.	AISI/SAE 1.2990 mod.	3,58
PREMIUM 1.2842	AISI/SAE O 2	0,44
PREMIUM 1.2826	AISI/SAE 1.2826	0,33
PREMIUM 1.2767	AISI/SAE 6F7	1,30
PREMIUM 1.2767 ESU	AISI/SAE 6F7 ESR	1,30
PREMIUM 1.2738	AISI/SAE P 20+Ni	0,73
PREMIUM 1.2714	AISI/SAE L 6	1,07
PREMIUM 1.2714+QT	AISI/SAE L 6+QT	1,07
PREMIUM 1.2709 ESU	AISI/SAE 1.2709 ESR	16,16
PREMIUM 1.2550	AISI/SAE S 1	1,77
PREMIUM 1.2510	AISI/SAE O 1	0,83
PREMIUM 1.2436	AISI/SAE D 6	1,41
PREMIUM 1.2379	AISI/SAE D 2	2,57
PREMIUM 1.2367	AISI/SAE 1.2367	2,80
PREMIUM 1.2365	AISI/SAE H 10	2,61
PREMIUM 1.2363	AISI/SAE A 2	1,39
PREMIUM 1.2361	AISI/SAE 1.2361	1,47
PREMIUM 1.2360	AISI/SAE ~Chipper	2,33
PREMIUM 1.2358	AISI/SAE 1.2358	1,35
PREMIUM 1.2344	AISI/SAE H 13	2,57
PREMIUM 1.2344 ESU	AISI/SAE H 13 ESR	2,57
PREMIUM 1.2343	AISI/SAE H 11	1,84
PREMIUM 1.2343 ESU	AISI/SAE H 11 ESR	1,84
PREMIUM 1.2316	AISI/SAE 1.2316	1,97
PREMIUM 1.2312	AISI/SAE P 20+S	0,51
PREMIUM 1.2311	AISI/SAE P 20	0,51
PREMIUM 1.2294	AISI/SAE 1.2294	1,25
PREMIUM 1.2210	AISI/SAE L 2	0,47
PREMIUM 1.2162	AISI/SAE 1.2162	0,37
PREMIUM 1.2099	AISI/SAE 1.2099	0,97
PREMIUM 1.2085	AISI/SAE 420 FM	1,38
PREMIUM 1.2083	AISI/SAE 420	1,08
PREMIUM 1.2083 ESU	AISI/SAE 420 ESR	1,08
PREMIUM 1.2080 mod.	AISI/SAE D 3 mod.	0,97
PREMIUM 1.2067	AISI/SAE L 3	0,39



## TOOL STEEL

Werkstoffnummer	AISI/SAE	Alloy surcharge in EUR/kg
PREMIUM 1.1730	AISI/SAE 1045	-0,00
PREMIUM 1.0570 (St52-3)	AISI/SAE 1.0570 (St 52-3)	-0,00
PREMIUM Toolox 33	AISI/SAE Toolox 33	0,33
PREMIUM Toolox 44	AISI/SAE Toolox 44	0,68

## HIGH SPEED STEEL

Werkstoffnummer	AISI/SAE	Alloy surcharge in EUR/kg
PREMIUM 1.3343	AISI/SAE M 2	5,53
PREMIUM PM30	AISI/SAE PM30	11,88
PREMIUM PM23	AISI/SAE M 3	6,53
PREMIUM PM 4	AISI/SAE M 4	11,28

## STAINLESS STEEL

Werkstoffnummer	AISI/SAE	Alloy surcharge in EUR/kg
PREMIUM 1.4841	AISI/SAE 314	3,22
PREMIUM 1.4571	AISI/SAE 316 Ti	2,66
PREMIUM 1.4418	AISI/SAE S165 M	1,60
PREMIUM 1.4404	AISI/SAE 316L	2,69
PREMIUM 1.4401	AISI/SAE 316	2,69
PREMIUM 1.4305	AISI/SAE 303	1,80
PREMIUM 1.4301	AISI/SAE 304	1,80
PREMIUM 1.4125	AISI/SAE 440C	0,89
PREMIUM 1.4122	AISI/SAE 1.4122	1,13
PREMIUM 1.4112	AISI/SAE 440 B	1,17
PREMIUM 1.4104	AISI/SAE 430F	0,89
PREMIUM 1.4057	AISI/SAE 431	0,99
PREMIUM 1.4034	AISI/SAE 1.4034	0,71
PREMIUM 1.4031	AISI/SAE 420	0,71
PREMIUM 1.4021	AISI/SAE 420	0,70
PREMIUM 1.4006	AISI/SAE 410	0,75

### ABRAMS PREMIUM STEEL

is a registered trademark of  
Abrams Engineering Services GmbH & Co. KG  
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Managing Director: Dipl.-Wi.-Ing. Dr. Juergen Abrams

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**HEAT-TREATABLE & CASE HARDENING STEEL &  
NITRIDING STEEL**

<b>Werkstoffnummer</b>	<b>AISI/SAE</b>	<b>Alloy surcharge in EUR/kg</b>
PREMIUM 1.8550	AISI/SAE 1.8550	0,23
PREMIUM 1.8519	AISI/SAE 1.8519	0,28
PREMIUM 1.7227	AISI/SAE 4140	0,09
PREMIUM 1.7225	AISI/SAE 4140	0,09
PREMIUM 1.7225+QT	AISI/SAE 4140+QT	0,09
PREMIUM 1.7147	AISI/SAE 5120	0,05
PREMIUM 1.7131	AISI/SAE 5115	0,04
PREMIUM 1.6587	AISI/SAE 4820	0,33
PREMIUM 1.6582	AISI/SAE 4337	0,30
PREMIUM 1.6580	AISI/SAE 4340	0,42

If you have any questions, please do not hesitate to contact us.

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