

**CURRENT ALLOY SURCHARGE (LN / LZ) - Valid as of April, 1st 2020 (good till cancelled)**
**TOOL STEEL**

| Werkstoffnummer     | AISI/SAE             | Alloy surcharge in EUR/kg |
|---------------------|----------------------|---------------------------|
| PREMIUM 1.2990 mod. | AISI/SAE 1.2990 mod. | 1,41                      |
| PREMIUM 1.2842      | AISI/SAE O 2         | 0,34                      |
| PREMIUM 1.2826      | AISI/SAE 1.2826      | 0,30                      |
| PREMIUM 1.2767      | AISI/SAE 6F7         | 1,25                      |
| PREMIUM 1.2767 ESU  | AISI/SAE 6F7 ESR     | 1,25                      |
| PREMIUM 1.2738      | AISI/SAE P 20+Ni     | 0,67                      |
| PREMIUM 1.2714      | AISI/SAE L 6         | 0,93                      |
| PREMIUM 1.2714+QT   | AISI/SAE L 6+QT      | 0,93                      |
| PREMIUM 1.2709 ESU  | AISI/SAE 1.2709 ESR  | 9,95                      |
| PREMIUM 1.2550      | AISI/SAE S 1         | 1,46                      |
| PREMIUM 1.2510      | AISI/SAE O 1         | 0,68                      |
| PREMIUM 1.2436      | AISI/SAE D 6         | 1,13                      |
| PREMIUM 1.2379      | AISI/SAE D 2         | 1,61                      |
| PREMIUM 1.2367      | AISI/SAE 1.2367      | 2,14                      |
| PREMIUM 1.2365      | AISI/SAE H 10        | 2,00                      |
| PREMIUM 1.2363      | AISI/SAE A 2         | 1,08                      |
| PREMIUM 1.2361      | AISI/SAE 1.2361      | 0,79                      |
| PREMIUM 1.2360      | AISI/SAE ~Chipper    | 1,70                      |
| PREMIUM 1.2358      | AISI/SAE 1.2358      | 1,77                      |
| PREMIUM 1.2344      | AISI/SAE H 13        | 1,65                      |
| PREMIUM 1.2344 ESU  | AISI/SAE H 13 ESR    | 1,65                      |
| PREMIUM 1.2343      | AISI/SAE H 11        | 1,33                      |
| PREMIUM 1.2343 ESU  | AISI/SAE H 11 ESR    | 1,33                      |
| PREMIUM 1.2316      | AISI/SAE 1.2316      | 1,62                      |
| PREMIUM 1.2312      | AISI/SAE P 20+S      | 0,45                      |
| PREMIUM 1.2311      | AISI/SAE P 20        | 0,45                      |
| PREMIUM 1.2294      | AISI/SAE 1.2294      | 0,70                      |
| PREMIUM 1.2210      | AISI/SAE L 2         | 0,36                      |
| PREMIUM 1.2162      | AISI/SAE 1.2162      | 0,33                      |
| PREMIUM 1.2099      | AISI/SAE 1.2099      | 0,70                      |
| PREMIUM 1.2085      | AISI/SAE 420 FM      | 1,08                      |
| PREMIUM 1.2083      | AISI/SAE 420         | 0,83                      |
| PREMIUM 1.2083 ESU  | AISI/SAE 420 ESR     | 0,83                      |
| PREMIUM 1.2080 mod. | AISI/SAE D 3 mod.    | 0,75                      |
| PREMIUM 1.2067      | AISI/SAE L 3         | 0,35                      |

**ABRAMS PREMIUM STEEL**

is a registered trademark of  
 Abrams Engineering Services GmbH & Co. KG  
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## TOOL STEEL

| Werkstoffnummer         | AISI/SAE                  | Alloy surcharge in EUR/kg |
|-------------------------|---------------------------|---------------------------|
| PREMIUM 1.1730          | AISI/SAE 1045             | -0,00                     |
| PREMIUM 1.0570 (St52-3) | AISI/SAE 1.0570 (St 52-3) | -0,00                     |
| PREMIUM Toolox 33       | AISI/SAE Toolox 33        | 0,33                      |
| PREMIUM Toolox 44       | AISI/SAE Toolox 44        | 0,68                      |

## HIGH SPEED STEEL

| Werkstoffnummer | AISI/SAE      | Alloy surcharge in EUR/kg |
|-----------------|---------------|---------------------------|
| PREMIUM 1.3343  | AISI/SAE M 2  | 3,98                      |
| PREMIUM PM30    | AISI/SAE PM30 | 11,51                     |
| PREMIUM PM23    | AISI/SAE M 3  | 7,38                      |
| PREMIUM PM 4    | AISI/SAE M 4  | 8,94                      |

## STAINLESS STEEL

### Corrosion - and acid resistant

| Werkstoffnummer | AISI/SAE        | Alloy surcharge in EUR/kg |
|-----------------|-----------------|---------------------------|
| PREMIUM 1.4841  | AISI/SAE 314    | 2,92                      |
| PREMIUM 1.4571  | AISI/SAE 316 Ti | 2,30                      |
| PREMIUM 1.4418  | AISI/SAE S165 M | 1,32                      |
| PREMIUM 1.4404  | AISI/SAE 316L   | 2,34                      |
| PREMIUM 1.4401  | AISI/SAE 316    | 2,34                      |
| PREMIUM 1.4305  | AISI/SAE 303    | 1,55                      |
| PREMIUM 1.4301  | AISI/SAE 304    | 1,55                      |
| PREMIUM 1.4125  | AISI/SAE 440C   | 0,71                      |
| PREMIUM 1.4122  | AISI/SAE 1.4122 | 0,85                      |
| PREMIUM 1.4112  | AISI/SAE 440 B  | 0,81                      |
| PREMIUM 1.4104  | AISI/SAE 430F   | 0,64                      |
| PREMIUM 1.4057  | AISI/SAE 431    | 0,77                      |
| PREMIUM 1.4034  | AISI/SAE 1.4034 | 0,51                      |
| PREMIUM 1.4031  | AISI/SAE 420    | 0,51                      |
| PREMIUM 1.4021  | AISI/SAE 420    | 0,50                      |
| PREMIUM 1.4006  | AISI/SAE 410    | 0,55                      |



**HEAT-TREATABLE & CASE HARDENING STEEL &  
NITRIDING STEEL**

| <b>Werkstoffnummer</b> | <b>AISI/SAE</b>  | <b>Alloy surcharge in EUR/kg</b> |
|------------------------|------------------|----------------------------------|
| PREMIUM 1.8550         | AISI/SAE 1.8550  | 0,20                             |
| PREMIUM 1.8519         | AISI/SAE 1.8519  | 0,11                             |
| PREMIUM 1.7227         | AISI/SAE 4140    | 0,07                             |
| PREMIUM 1.7225         | AISI/SAE 4140    | 0,07                             |
| PREMIUM 1.7225+QT      | AISI/SAE 4140+QT | 0,07                             |
| PREMIUM 1.7147         | AISI/SAE 5120    | 0,03                             |
| PREMIUM 1.7131         | AISI/SAE 5115    | 0,02                             |
| PREMIUM 1.6587         | AISI/SAE 4820    | 0,29                             |
| PREMIUM 1.6582         | AISI/SAE 4337    | 0,27                             |
| PREMIUM 1.6580         | AISI/SAE 4340    | 0,38                             |

If you have any questions, please do not hesitate to contact us.

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